



PRODUCT PROFILE

DESCRIPTION

TEX-COTE® SKIM•COTE™ is a trowel-grade water-based acrylic skim coat used for filling block lines as well as a skim coat or block filler for a masonry wall. The product can be troweled in place and coated with TEX-COTE® water-based products (such as TEX-STOP® Classic or Textured Primer) within 2-3 days. XL 70® can be applied after the SKIM•COTE® has cured, typically 10-14 days.

FEATURES

- Acrylic Later Filler
- Mildew Resistant
- Crack Bridging Ability
- Low Shrinkage
- Fills Gaps Up to 3/8"

BENEFITS

- Can Be Coated Within 24 Hours with Water-Based Coating
- Hides Block Lines and Imperfections in Surface
- Hopper Gun/Knockdown Application

RECOMMENDED PRIMERS/SUBSTRATES

CMU, Brick, Wood, Tilt-Up, Foam, and Previously Painted Surfaces

PRODUCT APPLICATION

GENERAL/SURFACE PREPARATION

A sample wall is recommended for field approval by the architect, manufacturer's representative, and contractor. All surfaces shall be clean, dry and sound. Surface contaminants such as dust, dirt, mildew, form oils, and loose substrates should be thoroughly removed. Loose, flaking, or oxidized paint surfaces must be thoroughly removed by abrasive-blasting, water-blasting, electric sanding, or wire brushing as required by the manufacturer. For interior or exterior use.

APPLICATION EQUIPMENT

Apply with hopper gun, trowel, plaster knife, hawk and trowel, or other hand tool.

APPLICATION RATE

12 to 25 square feet per gallon, depending upon surface porosity and type of finish, and wall configuration. See order information for more on coverage rate. **DO NOT THIN.**

APPLICATION

No primer is typically required before the SKIM•COTE™ is applied. Primer may be required on previously painted surfaces, depending on the condition of the substrate. Cannot be applied to rotten or wet wood. Concrete and mortar joints should be cured 7 to 10 days prior to use of SKIM•COTE™.

Apply with hopper gun, trowel or plaster knife in cracks and joints up to 3/8" depth. Depending on the width, a second coat may be required due to a slight shrinkage factor in the material. Feather edges using plaster knife or trowel.

Application can be accomplished by hopping on the SKIM•COTE™, and troweling the material smooth into joints. Alternate application can be made by troweling the material into joints with hawk and trowel.

MAINTENANCE

Coat SKIM•COTE™ with finish coat. For best results, coat within 30 days.

CLEAN-UP

- **For Dry Material:** Use Methyl Ethyl Ketone (MEK)
- **For Wet Material:** Use Water

DRYING/CURING TIMES

- **To Touch:** Within Four (4) to Eight (8) Hours
- **Firm Set:** Within 24 Hours
- **Full Cure:** Up to 30 Days

BEST PERFORMANCE

IMPORTANT STEPS

Application of the SKIM•COTE™ shall be applied under the following conditions:

- Rain is not imminent and surfaces are not damp or frozen. **AVOID FREEZING PRODUCT.**
- Temperature is within a 45°F to 100°F (7°C to 37.7°C).
- Incompatible substrate release agents, form oils, and any foreign matter shall be removed prior to application.
- Roof and parapet top caps shall be installed and sealed against water penetration prior to priming and coating.
- Material use is above-grade only.
- Retaining walls, planter boxes, etc. must be waterproofed on the backside with a below-grade asphaltic-type material prior to backfilling.
- Mixing thoroughly before using. Product must be stored and handled as specified by manufacturer and used within 12 months.
- Do NOT use on moving joints or unsound concrete, wood, etc.

TECHNICAL DATA

PHYSICAL PROPERTY	TYPICAL RESULT
Flash Point °F	None
Volume Percent	65%

PHYSICAL PROPERTY	TYPICAL RESULT
Weight Percent	75%
Weight/Gallon (pounds)	11.9 lbs

Meets All Federal and State Air Pollution Control Regulations

TEST METHOD	PROPERTY	RESULT
TTP-29	Fungus Growth Resistance	21 Days

ORDER INFORMATION

PACKAGING

Available in five (5) and thirty (30) gallon containers.

APPLICATION RATES

Application rate dependent upon use. Filling recessed block lines and skimming the surface of the block typically requires 18 to 25 square feet per gallon. Application rate is dependent upon the surface porosity and block/mortar irregularity.

For estimation purposes:

- 12.5 square feet per gallon yields 1/8" film thickness.
- 25 square feet per gallon yields 1/16" film thickness.

SHELF LIFE

12-Month Shelf Life under proper conditions:

- Containers are sealed, upright and airtight in a dry place.
- Maintain temperature of 45°F to 100°F (7°C to 37.7°C); AVOID FREEZING.
- Skins formed on surface of material must be removed prior to moving containers or mixing.

SAFETY

WARNING

- Contains crystalline silica.
- Use with adequate ventilation.
- Do NOT breathe spray mist or dust.
- Avoid contact with eyes, skin, and clothing.
- Wash thoroughly after handling.

FIRST AID

- Use in well-ventilated areas.
- If you experience difficulty in breathing, leave area to obtain fresh air.
- If difficulty continues, seek medical attention.
- In case of eye contact, flush immediately with large quantities of water for at least 15 minutes.
- Seek medical attention if blurring or redness continues.

VOC COMPLIANCE

All TEX-COTE® products comply with federal Volatile Organic Compound (VOC) rules and regulations.

Please contact your nearest TEX-COTE LLC office for assistance on the local and state VOC compliance in the area of intended use.

WARRANTY

Upon completion of the application of the coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

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