



PRODUCT PROFILE

DESCRIPTION

TY•COTE™ (PIGMENTED) SEMI-GLOSS was developed as a superior coating to be compatible with and have excellent adhesion to the different types of TEX-COTE® textured coatings. TY•COTE™ is salt spray, moisture, and mildew resistant. TY•COTE™ can be used for color changes, banding, to revive older TEX-COTE® projects, or by itself with an appropriate priming system over manufacturer-approved substrates.

FEATURES

- Semi-Gloss Finish
- 100% Water-Bsed Acrylic Exterior Coating

BENEFITS

- Mildew and Dirt Resistant
- Resists Salt Spray and Moisture

RECOMMENDED PRIMERS/SUBSTRATES

Uncoated Interior and Exterior Surfaces including Concrete, Brick, Masonry, CMU, Stucco, Roof Tiles, Concrete Pavers and Other Surfaces as Approved by TEX-COTE LLC.

PRODUCT APPLICATION

APPLICATION EQUIPMENT

TY•COTE™ can be applied by brush, roller or commercial grade airless. Tip size .015 to .019.

SURFACE PREPARATION

All surfaces must be sound, clean and dry prior to application of TY•COTE™. All loose, flaking, or oxidized paint shall be removed from surface by sand-blasting, water-blasting, wire brushing, or scraping. Surface contaminants such as dirt, dust, mildew, form oils, loose substrate, etc., shall be removed. If old paint is in sound condition, wash off excess chalk and allow to dry thoroughly. Large cracks, holes, and voids must be filled in with cement patching compound which utilizes a bonding agent such as TEX•BOND®. Texture of patch shall match existing surface. Cracks less than 1/32" shall be filled with FLEX•PATCH® compound. Cracks greater than 1/32" and less than 3/8" can be patched with TEX-COTE® SKIM•COTE™.

APPLICATION RATE

Coverage rates will be between 200-250 square feet per gallon (4.9 to 6.0 square meters/liter) depending on surface porosity and texture.

APPLICATION

Over a dry, clean, properly prepared surface, apply TY•COTE™ at the specified application rate herein. Application shall be at uniform film thickness over the entire wall. A wet edge shall be maintained during spraying (brushing or rolling) at all times. To prevent lap marks, avoid starting and stopping midway on walls. On large areas, two people spraying simultaneously are recommended to avoid lap marks and spray patterns. Darker colors are more prone to lap marks. Be sure to maintain wet edge. If rolling on TY•COTE™, with fully loaded roller, apply in vertical strokes initially, then cross roll for even film, ending with vertical strokes. To prevent lap marks proceed as above and continue to a "natural break" such as panel edge, seam or corner.

DRYING/CURING TIMES

- **To Touch:** Two (2) Hours Approximately
- **Hardness:** 24 Hours Minimum

Note: After 24 hours, residual matters in film will continue to cure with additional days of drying. Times are based on ideal weather.

MAINTENANCE

No special maintenance required. Should TY•COTE™ become soiled, clean with soap and water.

CLEAN-UP

- **For Dry Material:** Use Xylol, Acetone, or Methyl Ethyl Ketone (MEK)
- **For Wet Material:** Use Water

BEST PERFORMANCE

IMPORTANT STEPS

- Do NOT apply material when snow, rain, and freezing are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
- Application temperature shall be between 45°F rising to 100°F (7°C to 37.7°C).
- Do NOT apply if rain is imminent. AVOID FREEZING.
- Surfaces shall be clean, dry, and properly prepared.
- Formulated for use over TEX-COTE® textured coatings.
- Products shall be handled and stored as shown herein.
- Roof and parapet top caps shall be installed and sealed against water penetration before application.
- **NOTE:** If TEX-COTE® XL 70® coating has cured 14 days or more, under ideal conditions, one can use any of the TEX-COTE® latex top coats.
- TEX-COTE LLC does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.

TECHNICAL DATA

PHYSICAL PROPERTY	TYPICAL RESULT
Dry Film Thickness	2.5 - 3.5 mils
Wet Film Thickness	6 - 8 mils
Gloss	50-60 @ 60°
Moisture Vapor Permeance	>0.5 metric perms
Volume Percent	40.0%

PHYSICAL PROPERTY	TYPICAL RESULT
Weight Percent	57.8%
Resin Base	100% Acrylic
VOC (grams/liters minus water)	<100 g/L
Weight/Gallon (pounds)	11.2 lbs

ORDER INFORMATION

- PACKAGING** Available in one (1), five (5), thirty (30), and fifty-five (55) gallon containers.
- COLORS** TY•COTE™ is available in 16 Standard TEX-COTE® colors, or TEX-COTE® will match your color chip. Deep tone colors subject to an additional charge.
- COVERAGE RATES** Between 200-250 square feet per gallon (4.9 to 6.0 square meters/liter), depending on surface porosity and texture.
- SHELF LIFE** 12-Month Shelf Life under proper conditions:
 - Containers are sealed, upright and airtight in a dry place.
 - Maintain temperature of 45°F to 100°F (7°C to 37.7°C); AVOID FREEZING.
 - Skins formed on surface of product shall be removed prior to mixing, moving, or using.

SAFETY

- WARNING**
 - Contains crystalline silica.
 - Use with adequate ventilation.
 - Do NOT breathe spray mist or dust.
 - Avoid contact with eyes, skin, and clothing.
 - Wash thoroughly after handling.
- FIRST AID**
 - If you experience difficulty in breathing, leave area to obtain fresh air.
 - If difficulty continues, seek medical attention.
 - In case of eye contact, flush immediately with large quantities of water for at least 15 minutes.
 - Seek medical attention if blurring or redness continues.
- VOC COMPLIANCE**
 - All TEX-COTE® products comply with federal Volatile Organic Compound (VOC) rules and regulations.
 - Please contact your nearest TEX-COTE LLC office for assistance on the local and state VOC compliance in the area of intended use.

WARRANTY

Upon completion of the application of the coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

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